

InflateYourFun™





DO NOT RETURN TO YOUR RETAILER QUESTIONS, PROBLEMS, MISSING PARTS WITH THIS PRODUCT? Bestway (USA) Inc. Tel: 1-855-838-3888 Fax: 1-480-838-1888 Email: info@bestway-northamerica.com For FAQ, Manuals or Spare Parts please visit www.bestway-service.com

STEEL PRO™ & POWER STEEL™ FRAME POOLS

OWNER'S MANUAL

Email: aftersales@bestway-northamerica.com

Shanghai

Bestway Inflatables & Material Corp. No.3065 Cao An Road, Shanghai, 201812, China Tel: 86 21 6913 5588 Fax: 86 21 5913 8383 E-mail: info@bestway-shanghai.com

Central & South America L

Bestway Central & South America Ltda Salar Ascotan 1282, Parque Enea, Pudahuel, Santiago, Chile Tel: 562 2365 0315 Fax: 562 2365 0323 E-mail: info@bestway-southamerica.com

www.bestway-global.com www.bestway-service.com

Hong Kong

Bestway (Hong Kong) International Ltd. Suite 713, 7/Floor, East Wing, Tsim Sha Tsui Centre, 66 Mody Road, Kowloon, Hong Kong Tel: 852 2997 7169 Fax: 852 2997 7869 E-mail: info@bestway-hongkong.com

U.S.A.

Bestway (USA) Inc. 3249 E. Harbour Drive, Phoenix, Arizona 85034, United States of America Tel: 1 480 838 3888 Fax: 1 480 304 3349 E-mail: sales@bestway-northamerica.com

Europe

Bestway (Europe) S.r.I. Via Resistenza 5, 20098 San Giuliano M.se (Mi) - Italy Tel: 39 02 9884 881 Fax: 39 02 9884 8828 E-mail: info@bestway-europe.com

Australia

Bestway Australia Pty Limited Unit 10/71-83 Asquith Street, Silverwater, NSW 2128, Australia Tel: 61 2 9037 1388 Fax: 61 2 9737 9423 E-mail: info@bestway-australia.com





Put 1" to 2" water in the pool to cover the floor. Once pool floor is slightly covered, gently smooth out all wrinkles. Start in the center of the pool and work your way clockwise to the outside.

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Thank you for buying a Bestway pool. In order to ensure that you gain maximum enjoyment and safe use of your pool please follow the installation instructions in the DVD enclosed in your retail box along with the important safety guidelines in your owner's manual

Assembly usually takes approximately 20 minutes with 2-3 people. (For 3.66 m x 1.22 m / 12' x 48", 4.27 m x 1.22 m / 14' x 48", 4.57 m x 1.07 m / 15' x 42", 4.57 m x 1.22 m / 15' x 48", 4.88 m x 1.07 m (16' x 42"), 4.88 m x 1.22 m / 16' x 48" pools). Assembly usually takes approximately 30 minutes with 2-3 people. (5.49 m x 1.07 m / 18' x 42", 5.49 m x 1.22 m /18' x 48", 5.49 m x 1.32 m /18' x 52" pools).

WARNING

WARNING Only for outdoor use. Teach your children to swim. Never dive, jump, or slide into the pool. Adult supervision is always required. Parents should learn CPR. Never swim alone. Keep all electrical radios, speakers and other appliances away from the swimming pool. When you touch the filter, pump, or electrical parts, be sure the ground under your feet is "Bone Dry." All electrical outlets should have a GFCI and connections should be a minimum of 5 feet (1.52 m) from the outside perimeter of the wall of the pool. From 5–10 feet (1.52–305 m), there should be either a fixed connection (outlet box) or twistlock connection with a GFCI. Connect power cords to a 3-wire grounding-type outlet only. Keep all breakable objects out of the pool area. Alcohol consumption and pool activities do not mix. Never allow anyone to swim, dive or slide under the influence of alcohol or drugs.

Alcohol consumption and pool activities do not mot. Here a more any activities of the pump or filter could fail into the alcohol or drugs. Severe electrical shock could result if you install your pump or filter on a deck. The pump or filter could fail into the water, causing severe shock or electrocution. Do not install on a deck or other surface at, above, or slightly below the water, causing severe shock or electrocution. Do not instal on a deck or other surface at a top rail of the pool. Do not use the pool. Do not unstal on a deck or other surface at a Be aware of overhead power lines when vacuuming your pool or using a telescoping pole. Do not allow diving, climbing, sitting, or standing on the top rails of the not allow diving, climbing, sitting, or standing on the top rails of

NO DIVING!

You can be

Watch children at all times.

Using a telescoping pole. Do not allow diving, climbing, sitting, or standing on the top rails of the pools. Do not engage in extended breath holding activities underwater; you may black out and drown. Install a pool ladder(s) or staircase for entry and exit from the pool. Keep deck clean and clear of objects that may create a tripping hazard.

Check regularly for signs of wear or loose bolts that could make the deck unsafe.

instruct pool users about the proper use of all pool ladder(s) and

staircases. You can be Face ladder going up or down. Allow only one person at a time on the ladder. Check all nuts and bolts regularly to ensure that the ladder stays sturdy. Remove or secure the ladder to prevent entry to pool when not in use. Please contact pool site dealer or manufacturer for additional safety signs if deemed necessary.

Check all nuts and bolts regularly to ensure that the ladder stays sturdy. Remove or secure the ladder to prevent entry to pool when not in use. Please contact pool site dealer or manufacturer for additional safety signs if deemed necessary. For pool service, select a certified pool professional. The safety of your children depends entirely on you! Children under 5 years old are at greatest risk. Please take care to avoid accidents. Assign at least one person in charge of safety. Increase supervision if there are several people in the swimming pool. Test the water temperature before entering the pool by splashing water on your neck, arms and legs. Pool and accessories should only be assembled by competent adults. Your pool should be filled by low pressure water flow in order to prevent undue stress to the liner. Bestway will not be responsible for damage to the pool due to filling via water-truck. (See FAQs) I can all costs should be filled by low pressure water flow in order to prevent undue stress to the liner. Bestway will not be responsible for damage to the pool due to filling via water-truck. (See FAQs) Toys, chairs, tables or similar objects that a young child could clim ball be at least 4 feet (1.22m) from the pool. Store chemicals and accessories out of the reach of children. Household petis should be keyt clear of pool area to avoid structural damage to pool. A fence or barrier is necessary to provide protection against potential drowning and near drowning and ensure the gate is kept closed at all times. The barriers are not a substute for the constant supervision of children. Cover the pool when it is not in use. Remove cover completely when in use. Cover the pool when it is not in use. Remove cover completely when in use. Cover the pool when it is not in use. Remove cover completely when in use. Cover the pool when it is not in use. Remove cover completely when in use. Cover the pool when it is not in use. Remove cower completely when in use. Cover the pool when it is not in u

The swimming pool cover is not designated as a safety barrier. Please use artificial lighting during nighttime pool use, to illuminate all safety signs, ladders, steps, deck surfaces and w

ily persons older than 18 years of age can manipulate electrical accessories; they must conform to the appropriate s nciples of occupational safety and must be qualified to carry out the tasks on the electrical installation in accordance with any corresponding national regulations and standards. Under no circumstances modify parts of the swimming pool. Do not make holes in the swimming pool, are in the steps of the Under no cin

SAFETY

SAFETY Learn the necessary rescue operations, especially those relating to rescuing children. Rescue equipment should be located near the pool and the supervising adult should be fully trained to use it. Basic lifesaving equipment, including one of the following, shall be on hand at all times: a. A light, strong, rigid pole (shepherd's crook) not less than 12 tt (3.66 m) long. b. A minimum ¼ in. (6 mm) diameter rope as long as 11½ times maximum width of the pool or 50 feet (15.24 m), whichever is less, which has been firmly attached to a Coast nes the maximum width of the pool or 50 feet (15.24 m), whichever is less, v Gourd-approved ring buoy, or a similarly approved flotation devices. Post emergency numbers including: - Policie - Ambulance - Polison Control Hottine - Full home address Keep a cordless water-resistant phone nearby pool during use.

In case of an accident: • Take all the children out of the water immediately. • Call for emergency support and follow their instruction/advice • Replace wet clothing with dry clothing.

For further safety tips check out the following websites: www.homesafetycouncil.org

http://www.safety-council.org/info/child/water.html

RETAIN THESE DIRECTIONS FOR REFERENCE



Ref#	Description	Pool Size & Quantity					
		3.66 m x 1.22 m (12' x 48")	4.27 m x 1.22 m (14" x 48")	4.57 m x 1.22 m (16' x 48') 4.67 m x 1.07 m (16' x 42'')	4.88 m x 1.22 m (16' x 48")	5.49 m x 1.22 m (18' x 48") 5.49 m x 1.07 m (18' x 42")	6.49 m x 1.32 m (18' x 62")
A	Top Rall	12	14	15	16	18	18
в	Vertical Pool Leg	12	14	15	16	18	18
с	T-Connector	12	14	15	16	18	18
D	Pin	26	30	32	34	38	38
Е	Footing	12	14	15	16	18	18
F	Gasket	26	30	32	34	38	38
G	Drain Valve (#F4D0198-01)	1	0	1	0	1	O
° [Drain Valve (#F4H019B-01)	0	1	0	1	0	1
н	Hose Adaptor (#F4D019B-03B)	1	0	1	0	1	O
" [Hose Adaptor (#F4H019B-03B)	0	1	0	1	0	1
1	Stopper Plug (#F4D018B-02)	2	0	2	o	O	0
	Stopper Plug (#F4H018B-02)	0	2	0	0	0	0
J	Liner	1	1	1	1	1	1

Heavy-duty repair patch

NOTE: The pool must be set up on a completely flat and level surface. Please do not install the pool if the surface is inclined or slope

Correct condition to set up the pool:

The selected location has to be capable of uniformly supporting the weight for the entire time the pool is installed, moreover the location must be flat and must be cleared of all objects and debris including stones and twigs.

- We recommend positioning the pool away from any objects kids could use to climb into the pool. NOTE: Position the pool near an adequate drainage system to deal with overflow or to discharge the pool. NOTE: Position the pool near an AC power outlet protected by a GFCI-(Ground Fault Circuit Interrupter)
- Incorrect conditions to set up the pool: On uneven ground the pool may collapse causing serious personal injury and/or damage to personal property and
- will void the warranty and prevent any service claims. Sand should not be used to create a level base; the ground must be dug out if necessary.
- Directly under overhead power lines or trees. Be sure the location does not contain underground utility pipes, lines
- or cables of any kind. Do not set up the pool on driveways, decks, platforms, gravel or asphalt surfaces. The selected location should be
- firm enough to withstand the pressure of the water; mud, sand, soft / loose soil or tar are not suitable Grass or other vegetation under the pool will die and may cause odors and slime to develop, therefore we
- recommend removing all grass from the selected pool location.
- Avoid areas prone to aggressive plant and weed species that may grow through the ground cloth or liner. NOTE: Check with your local city council for by-laws relating to fencing, barriers, lighting and safety requirements and ensure you comply with all laws.

NOTE: If have a filter pump, refer to the pump's manual for instructions.

NOTE: The ladder must match the pool size and should to be used only for entering and exiting the pool. It is forbidden to exceed the permitted payload of the ladder. Check regularly if the ladder is properly assembled. Installation

Fig DC BE (€ Fig. 5 B

ig. ų

Assembly of the Steel Pro Frame pool can be completed w

Bestway Inflatables will not be responsible for damage caused to the pool due to mishandling or failure to follow these

- 1. Lay out all parts and check that you have the correct quantities as listed in the components list. If you are missing any part do not assemble the pool, contact Bestway Customers Service. Spread out the pool and make sure the pool is right side up, let it sit exposed to direct sunlight for 1 hour or mor
- 2. so that the pool is more flexible during set up.
- Place the pool near an adequate drainage system to deal with overflow water and ensure the pool's inlet A and outlet B are correctly positioned to allow your filter pump to connect to a power source. Note: Do not use extension power 3. cords to pov r vour pump
- ATTENTION: Do not drag the pool on the ground, this can damage the pool 4 Insert the stopper plugs into inlet A and outlet B on the wall from the inside of the pool. (See Fig.10)
- NOTE: For 4.88m x 1.22m (16'x48"), 5.49 m x 1.07 m (18' x 42"), 5.49m x 1.22m (18' x 48"), 5.49m x 1.32m (18'x52") pools, please refer to the connection valve installation on following page
- Insert top rail (A) into the pole pockets at the top of the pool. (See Fig.1)
 Connect top rail (A) with T-Connector (C) at each of corner and insert pins (D) into gasket (F) first and then into
- pre-drilled holes of the frame. NOTE: The gasket cups should face downwards to prevent water leaking into the top rails. (See Fig.2,3,4) 7. Repeat steps 5 and 6 until all top rails (A) are connected with T-Connectors (C) and the top frame is set up. For
- ease of assembly slightly raise the last 2 rails to an inverted v shape and insert into the last T-Connectors(C). Slowly lower until fully connected taking care not to pinch your fingers. (See Fig.5) 8. Put all vertical pool legs (B) inside the bottom rope and the pool wall band. Connect vertical pool leg (B) into the
- bottom of the T-Connector (C) . Make sure the vertical pool leg (B) has the spring loaded pins at the top when connecting the T-Connector (C). (See Fig.6) NOTE: For 2.44m x 61cm (8' x 24") pools, no bottom rope and wall band. For 3.05m x 76cm (10' x 30"),
- 3.66m x 76cm (12' x 30") pools, no bottom rope 9. Attach all footings (E) to the bottom of the vertical pool legs (B). (See Fig.7)
- S-S-001948

A WARNING PREVENT DROWNING

Except 4.66 m x 1.22 m (16" x 48"), 5.49 m x 1.07 m (16" x 42"), 5.49 m x 1.22 m (16" x 48")

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F4D018B-02/#F4H018B-02

n Line

1

CHOOSE THE CORRECT LOCATION

- Tighten the rope at the bottom of the pool until the legs are straight. (See Fig.8)
- 11. Pull the frame from different directions to ensure all rails, pool legs and connectors are firmly jointed. (See Fig 9)
- e drain valve is firmly closed. Smooth out the bottom. to 2" (2.5cm to 5cm) water in the pool to cover the floor. Once pool floor is slightly covered, gently smooth out all wrinkles. Start in the center of the pool and work your way clockwise to the outside

Connection Valve Assembly For pool size 4.88m x 1.22m (16'x48"), 5.49 m x 1.07 m (18' x 42"), 5.49m x 1.22m (18' x 48"), 5.49m x 1.32m (18'x52"). (See Fig.11)





NOTE: If you want to connect other pool cleaning kits to the pool through the connection valve, use a Phillips screwdriver to disassemble the Debris Screen from the Connector. (See Fig.13)

Filling Pool with Water

ATTENTION: Do not leave pool unattended while filling with water

patch provided. Refer to the FAQ's for further information.

- 1. Fill pool just below the fill line on the pool's interior. Do not exceed the fill line on the pool's interior. DO NOT OVERFILL as this could cause the pool to collapse. In times of heavy rainfall you may need to empty some of the ater to ensure the level is correct. (See Fig. 14.15)
- 2 When filling the pool is completed, check that the water is not collecting on any side to ensure the pool is level IMPORTANT: If pool is not level, drain water and re-level ground by digging out (See Fig. 16). Never attempt to move the pool with water in it, serious personal injury or damage to the pool may result.

WARNING: Your pool may contain up to xxxxx liters/xxxx gallons which equals xxxxx pounds of pressure. If your pool has any bulge or uneven side then the pool is not level, the sides may burst and the water may discharge suddenly causing serious personal injury Fig. 14

and/or damage to property. 3. Check pool for any leaks at valves or seams, check ground cloth for any evident water loss. Do not add chemicals until this has been done NOTE: In the event of a leak, patch your pool using the Heavy-duty repair





NOTE: Drawings for illustration purpose only. May not reflect actual product. Not to scale

Pool Maintenance

The pool is subject to wear and deterioration. If not maintained properly, certain types of excessive or lerated deterioration can lead to failure of the pool structure that might release large quantities of water that

If you do not adhere to the maintenance guidelines below, your health might be at risk, especially that of you children

NOTE: The filter pump is used to circulate the water and to filter small particles to keep your water free o suspended dirt particles. In order to keep your pool water clean and hygienic you must add chemicals.

The following table lists the sequence of the tests that should be carried out for the ideal values and possible actions. Regularly check the pH value and chlorine concentration weekly and adjust to the ideal values.

TEST	IDEAL VALUES		
pH value	7.4-7.6		
Cyanuric acid	30 – 50 ppm		
Free chlorine	2 – 4 ppm		
Chlorine compound	0		
Algae	None visible		
Calcium hardness	200 – 400 ppm		

To keep your pool clean:

- 1. Contact your local pool supply shop for advice and purchase of chemicals and pH kits.
- 2. Locate a bucket of water next to pool to clean users' feet before entering pool. 3. Cover the pool when not in use
- ATTENTION: THE BESTWAY POOL COVER IS NOT A SAFETY COVER.
- 4. Skim pool regularly to avoid settled dirt.
- 5. Change filter cartridge in filter pump every 2 weeks.
- 6. Gently clean any scum from the side with a clean cloth.
- Proper maintenance can maximize the life of your pool. 7. The bottom of the pool shall be visible at all times from the outside perimeter of the pool.

ATTENTION: DO NOT USE PUMP WHEN POOL IN USE.

Repair

If your pool is damaged, use the repair patch, -see FAQ's for instructions

Dismantling

- Unscrew the drain valve cap on the outside of the pool counter clockwise and remove
- 2. Connect the adaptor to the hose and put the other end of the hose in the area where you are going to drain your pool (Check local regulations for drainage by-laws)
- 3. Screw control ring of the hose adaptor onto the drain valve clockwise. The drain valve will be open and water will start to drain automatically.
- ATTENTION: Water flow can be controlled with the control ring.
- 4. When draining is finished, unscrew the control ring to close the valve. 5 Disconnect the hose
- 6. Screw the cap back onto the drain valve
- 7. Air dry pool.

ATTENTION: Do not leave the drained pool outside.

Storage

- 1. Once pool is completely dry, sprinkle with talcum powder to prevent pool from sticking together, fold pool carefully. If pool is not completely dry, mould may result and will damage the pool line
- 2. Store liner and accessories in a dry place with a moderate temperature between 5°C / 41°F and 38°C / 100°F.

Frequently Asked Questions

1. What is a suitable base for the Frame Set pool?

Almost any completely flat, solid, level surface can be used. Do not use sand as a leveling material as it is prone to shifting under the pool. The ground should be dug out until it is perfectly level. Do not set up on driveways, decks, platforms, gravel or asphalt. The ground should be firm enough to withstand the weight and pressure of the water: mud, sand, soft / loose soil or tar are not suitable. A concrete base can be used but care should be taken not to drag the pool across the surface as abrasions could tear the liner. If the pool is to be set up on a lawn, it is recommended that the grass is removed from where the pool will sit as it will die and may cause odors / slime. Certain types of hardy grass can grow through the liner as can aggressive bushes / plants by the side of the pool. Ensure adjacent vegetation is cut back where necessary. Use of a ground cloth assists in protecting the base of the pool

2. How will I know if my pool is set up on unleveled ground?

If your pool appears to be bulging on one side it is not set up on level ground. It is important that you empty your pool and move the pool to a level site. If the pool is not on level ground it will place undue stress on the seams and could result in the seams bursting which will cause flooding, property damage and potentially personal injury or death.

Fill your pool following the instructions in the owner's manual carefully. This will ensure that you do not waste water and the pool can be moved easily so that the ground can be leveled at an appropriate time and not after you have completely filled it with water.

3. Can I have my pool filled by a water service?

We recommend using a garden hose under low pressure for filling your pool. If it is necessary to use a water delivery service, it is best to fill the pool with one inch of water by hose and smooth wrinkles first. Use a water service that is able to regulate the flow of water to prevent damage. Ensure you stop at each step as noted in the instruction manual to ensure your pool is level. Bestway will not be held responsible for pools damaged or weakened by water delivery services.

4. What is the maximum fill height of the pool?

Fill pool until water capacity is 90% up to the bottom of the top rail of the pool. Never attempt to fill your pool beyond the base of the rail. We recommend leaving extra room to account for water displacement wh occupants are inside the pool. You may have to top up the water during the season which has been lost through evaporation or normal use

5. My pool is leaking, what do I do to fix it?

The pool does not need to be emptied to fix any holes. Self-adhesive underwater repair patches can be purchased at your local pool / hardware store. For external use, use the repair patch provided. For internal holes, clean the hole on the inside of the pool to wipe off any oils and algae. Cut a circle large enough to cover the hole and apply the patch securely onto the side in the water. Cut a second patch and apply to the outside of the pool for extra strength. If the hole is in the base of the pool use one patch only and weigh it down with a heavy object while it bonds. If you have patched the pool when it is empty we recommend you leave it at least 12 hours before filling.

6. Where can I buy filter cartridges and how often should I change them?

Filter cartridges to fit your filter pump should be available from the store where you purchased your pool. If not, most mass retailers sell filter cartridges as an accessory. If you are unable to obtain replacements please call our toll-free number and we will assist you in finding a source local to you. The cartridges should be changed every 2 weeks dependent upon use of the pool. Check the filter on a weekly basis and clean by hosing down any debris and particles. Note: Ensure your pump is disconnected from the electrical supply before checking the filter cartridge.

7. How many times a year should I change the water?

This is dependant on the amount of use the pool receives, and the attention paid to covering the pool and keeping chemicals properly balanced. If maintained correctly the water should last a full summer season Please contact your local pool chemical supplier for detailed information regarding chemicals, they will be able to advise you how to best maintain the cleanliness of your water.

8. Do I need to take my pool down for the winter?

Yes, Above-ground pools may collapse under the weight of ice and snow and the PVC walls will be damaged. We recommend taking the pool down when temperatures fall below 8°C / 45°F. The pool should be stored indoors in a moderate temperature between 5°C / 41°F and 38°C / 100°F. Please store away from chemicals and rodents and out of the reach of children.

9. My pool is fading - why is that? Excessive use of chemicals can cause the color of the inside of the liner to fade; this is similar to a swimsuit fading over time from repeated contact with chlorinated water

How many years will the pool last?

There is no set time limit for the pool to last; following the instructions in the owner's manual and with proper care, maintenance and storage you can considerably increase the life of your pool. Improper set-up, use or care can result in failure of the pool.

Limited BESTWAY® Manufacturer's Warranty

The product you have purchased comes accompanied by a limited warranty. Bestway® stands behind our quality guarantee and assures, through a replacement warranty, your product will be free from manufacturer's defects that result in leaks. If a Manufacturer defect is found within:

90 days from the original date of purchase

Please contact your Bestway After Sales Center before sending any documents. They will provide full instructions of what is needed for your claim. Bestway* is not responsible for economic loss due to water or chemical costs, and will not replace any products deemed to have been neglected or having been used outside of the owner's manual guidelines. To enact a warranty claim, this form must be complete data supplied with a copy of your purchase receipt and photos of the defects to the Bestway After Sales Center. Bestway's warranty covers manufacturing defects discovered whilst unpacking the product or during use, as recommended within the user manual. This warranty applies only to products which must not

have been modified by any 3rd parties. The product must be stored and handled in accordance with the technical recommendations.

If a product is deemed to be detective by Bestway*, the warranty covers the repair or replacement the detective part only. Replacements and repairs don't extend the duration of warranty. The original receipt/purchase invoice is required and will determine the start and the end dates of the warranty.

PLEASE HAVE THE FOLLOWING IMFORMATION ON HAND BEFORE CALLING OUR AFTER SALES SERVICE CENTER: Name: Telephone: _ Address: ____ Mobile: ____ City: State: Fax. ____ Country: US 🛛 Canada 🗅 E-mail: ___ Zip/Postal Code: ___ ORIGINAL RECEIPT PURCHASE DATE: RETAILER: POOL ITEM NUMBER: BATCH NUMBER: XXXX-XXXX-XX Please copy the batch number placed near the drain valve Please clear write your item code: . FAST SET™ STEEL PRO™ POWER STEEL™ STEEL PRO™ POWER STEEL ™ POWER STEEL TM STEEL PRO™ 16ft x 10ft x 42in 8ft x 26in 16ft x 10ft x 42in 8ft x 20in 130in x 40in 113in x 79in x 39.5in 87in x 59in x 17in 9ft x 30in 18ft x 12ft x 48in 8ft x 24in 14ft x 48in 159in x 79in x 39.5in 94in x 59in x 23in 10ft x 30in 20ft x 12ft x 48in 10ft x 30in 16ft x 48in 162in x 79in x 48in 102in x 67in x 24in 10ft x 39 5in 12ft x 30in 16ft x 9ft x 48in 118in x 79in x 26in 18ft x 52in 12ft x 36in 12ft x 30in 18ft x 9ft x 48in 157in x 83in x 32in 14ft x 36in 12ft x 39.5in 22ft x 12ft x 52in 12ft x 48in 24ft x 12ft x 52in 15ft x 36in 15ft x 42in 14ft x 39.5in 31.3ft x 16ft x 52in 15ft x 48in 15ft x 36in 16ft x 42in 15ft x 42in 18ft x 48in 15ft x 48in 16ft x 42in 18ft x 42in 18ft x 48in Description of problem Faulty upper ring Faulty drain valve Item tears / Leaking Faulty welding Missing part - Please use the code for the missing part, this can be found in the owner's manual. Others, please describe Bestway does not warranty items which have been subject to: Improper or abnormal use • Failure to follow the instructions as provided by Bestway • Negligence • Commercial use • Accident • Vandalism • Terrorist Activity Improper use of chemicals • Exposure to extreme weather conditions • Negligence during pool set-up or disassembly · Damages beyond Bestway's control, and acts of nature (force majeure) This warranty is void if any unauthorized repair, change or modification has been made to any part of the equipment. This product is designed in accordance with standards for a specific use. Any modifications or transformations greater than that indicated by the manufacturer could result in serious risks for the user and will void the warranty.

IMPORTANT: ONLY THE DAMAGED PART WILL BE REPLACED, NOT THE COMPLETE SET.

Bestway reserves the right to request photographic evidence of defective parts, or to require the return of the item for additional testing, IN ORDER TO BETTER ASSIST YOU, WE REQUEST THAT ALL INFORMATION PROVIDED IS COMPLETE.

Bestway (USA) Inc. Tel:1-855-838-3888 Fax:1-480-838-1888 info@bestway-northamerica.com For FAQ, Manuals or Spare Parts please visit www.bestway-service.com



Albania Phone: (+355) 682003429 Fax: (+386) 56621203 E-mail: servis@bestway.si

Argentina Phone: (+54) 56223650315 E-mail: argentina@bestway-southamerica.com

Australia Phone: (+61) 290371388 Fax: (+61) 297379423 E-mail: aftersales@bestway-australia.com

Austria Phone: (+43) 720882434 Fax: (+43) 720882435 E-mail: austria@bestway-service.com

Belgium Phone: 0 800 20 132 Fax: (+32) 026104411 E-mail: belgiumservice@bestway-europe.com

Bosnia Phone: 0 39670935 Fax: (+386) 56621203 E-mail: servis@bestway.si

Brasil Phone: (+55) 1156412193 E-mail: sac@bestway-brazil.com

Bulgaria Phone: (+359) 879012892 Fax: (+359) 29250232 E-mail: bulgaria@bestway-service.com

Canada Phone: 1 855 838 3888 Fax: 1 480 838 1888 E-mail:

Chile Phone: (+56) 23650315 Fax: (+56) 23650323 E-mail: info@bestway-southamerica.com

info@bestway-northamerica.com

Croatia Phone: 099 7930168 Fax: (+386) 56621203 E-mail: servis@bestway.si

Authorized Service Centers Centros de Assistência Autorizados Centros de Asistencia Técnica autorizados Autorisierte Kundendienstzentren Valtuutetut Palvelukeskukset / Geautoriseerde Servicecentra Centri di Assistenza Autorizzati Centres de Service Après-vente Agrees ΕΞΟΥΣΙΟΔΟΤΗΜΕΝΑ ΚΕΝΤΡΑ ΕΞΥΠΗΡΕΤΗΣΗΣ Αвторизованные Сервисные Центры Autoryzowane Centra Serwisowe / Hivatalos Szervizközpontok Auktoriserade Servicecenter / 官方售后服务中心

Cyprus

Phone: (+357) 22 426803 & +357 22 423824 Fax: (+357) 22 495137 E-mail: cyprus@bestway-service.com

Czech Republic Phone: (+420) 0387020573 E-mail: pomocservis@bestway-service.com

Denmark Phone: (+45) 33321019 Fax: (+45) 33321036 E-mail: denmark@bestway-service.com

Finland Phone: (+358) 24363600 E-mail: finland@bestway-service.com

 France

 Phone: 892707709 (0,34 TTC/MINUTE)

 Fax: (+33) 0489069991

 E-mail: sav@bestway-france.com

Germany Phone: (+49) 6946001281 Fax: (+49) 6946001282 E-mail: kundendienst@bestway-europe.com

Greece Phone: 00.800.391.275.300 Fax: (+39) 0291390361 E-mail: aftersales@bestway-europe.com

Hungary Phone: (+36) 0640204624 E-mail: hungary@bestway-service.com

Iceland Phone: (+46) 8 506 691 90 Fax: (+46) 506 690 99 E-mail: sweden@bestway-service.com

Ireland Phone: 8006120457 Fax: (+44) 01626835736 E-mail: aftersales@bestway-uk.com Italy Phone: (+39) 0236265839 Fax: (+39) 0291390361 E-mail: assistenza@bestway-europe.com

Macedonia Phone: 032 386235 Fax: 032 304235 E-mail: servis@bestway.si

Malta Phone: (+356)27438201 Fax: (+356)21496206 E-mail: info@model-toys.com

Mexico

Phone: (+52) 8183463416 Fax: (+52) 8183463416 E-mail: mexico@bestway-southamerica.com

Moldova Phone: (+373) 68535552 E-mail: Moldova@bestway-service.com

Netherlands Phone: 8002378929 Fax: (+31) 887878969 E-mail: dutchservice@bestway-europe.com

Norway Phone: (+47) 22650122 Fax: (+47) 22721127 E-mail: norway@bestway-service.com

Peru Phone: (+51) 2541119 E-mail: peru@bestway-southamerica.com morales@globalamerica.com.pe

Poland Phone: (+48) 322705320 / 322326040 Fax: (+48) 32705330 E-mail: serwis@bestway-service.com

Portugal Phone: (+351) 707506692 Fax: (+34) 902602705 E-mail: sac@bestwayiberica.com

Romania

Phone: (+40) 212525354 / 213362858 Fax: (+40) 212525353 / 213362854 E-mail: suportclienti@bestway-service.com

Russia (Россия) Phone: +7 (495) 978-90-88 E-mail: info@bestway-service.ru

Serbia and Montenegro Phone: (+386) 656644962 / 56621206 Fax: (+386) 56621203 E-mail: servis@bestway.si

Slovak Republic Phone: (+421) 0415078833 Fax: (+421) 0415078808 E-mail: pomocservis@bestway-service.com

Slovenia Phone: (+386) 56621206 Fax: (+386) 56621203 E-mail: servis@bestway.si

Spain Phone: (+34) 902351045 Fax: (+34) 902602705 E-mail: sac@bestwayiberica.com

Sweden Phone: (+46) 8 506 691 90 Fax: (+46) 506 690 99 E-mail: sweden@bestway-service.com

Switzerland Phone: (+41) 719290000 Fax: (+41) 0719290090 E-mail: switzerland@bestway-service.com

 Turkey

 Phone: (+90) 02126444545

 Fax: (+90) 02125550224

 E-mail:

 teknikservis@bestway-service.com

United Kingdom Phone: 08455760116 Fax: (+44) 01626835736 E-mail: aftersales@bestway-uk.com

USA Phone: 1 855 838 3888 Fax: 1 480 838 1888 E-mail: info@bestway-northamerica.com